



Logo Placements

1860 Water-resistant Parka, CI 3

Recommended logo placements

Heat seal

- 1 Left breast, 1 cm above seam
- 3 Right breast, 1 cm above seam
- 4 Right sleeve, 5 cm below shoulder seam
- 6 Back, 2 cm below yoke seam,
- 23 Right breast, top of logo in line with top of zipper
- 24 Center in middle of left breast pocket
- 62 Back, 13 cm below yoke seam

Maximum Size		
Place ment	Embroid ery	Heat seal
1	50x50	60x60
3	50x50	60x60
4	100x30	100x120
6	200x270	200x280
23	100x80	100x100
24	-	60x80
62	270x270	280x280



Maximum size of logo cm² to keep classification EN 20471

Size All cm² 2100 cm 45x45

To maintain 3 certification, see maximum logo size in table to the right. If you choose a logo bigger than our recommendation, we do not guarantee that the garment meets the EN 20471 Norm.

Add



B after the placement and it will be below the (1B)

Y and it will be turned from bottom to top

Z after the placement and it will be turned from top to bottom



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.

