



Logo Placements 6363 Trousers, CI 1

Recommended logo placements

Heat seal & Embroidery

- 100 Right leg, centered 2 cm above pocket seam, maximum size 100x100mm
101 Left leg, centered 2 cm above pocket seam, maximum size 100x100mm

Heat seal

- 18 Centered at right hip-pocket, maximum size 100x80 mm
19 Right leg pocket, maximum size 40x100 mm
20 Left leg pocket, maximum size 40x100 mm
29 Right thigh-pocket flap, maximum size 120x30 mm
30 Left thigh-pocket flap, maximum size 100x30 mm



Maximum size of logo cm² to keep classification EN 20471

Size	cm ²	cm
44-46	400	20x20
48-52	500	22x22
54-56	600	24x24
All other	700	26x26

- Add
1Y B after the placement and it will be below the (1B)
1B Y and it will be turned from bottom to top
1Z Z after the placement and it will be turned from top to bottom



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.



Right side of trousers



Left side of trousers