



Logo Placements

6663 PW, Trouser HV CL 2

Recommended logo placements

Heat seal & Embroidery

100 Right leg, centered 2 cm above pocket seam, maximum size 100x100 mm.

101 Left leg, centered 2 cm above pocket seam, maximum size 100x100 mm.

Heat seal

18 Centered, 2 cm below pocket seam, maximum size 120x80 mm

19 Right leg pocket, maximum size 100x40 mm

20 Left leg pocket, maximum size 100x40 mm





 Add
 B after the placement and it will be below the (1B)
 Y and it will be turned from bottom to top
 Z after the placement and it will be turned from top to bottom



Maximum size of logo cm² to keep classification EN 20471

Size	cm ²	cm
88	0	0x0
92	100	10x10
96/44	300	17x17
100/144	600	24x24
All other	900	30x30



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.



Right side of trousers



Left side of trousers