



Logo Placements

6797 PW W Trousers, CI 2

Recommended logo placements

Heat seal & Embroidery

- 100 Right leg, centered 2 cm above pocket seam, maximum size 100x100mm
 101 Left leg, centered 2 cm above pocket seam, maximum size 100x100mm

Heat seal

- 18 Centered at right hip-pocket, maximum size 100x80 mm
 19 Right leg pocket, maximum size 100x40mm
 20 Left leg pocket, maximum size 100x40mm
 29 Right thigh-pocket flap, maximum size 30x120 mm
 30 Left thigh-pocket flap, maximum size 30x100 mm
 42 Centered at right hip-pocket, maximum size 120x50 mm

- 1Y 1 1Z
 1B 1Z
 Add
 B after the placement and it will be below the (1B)
 Y and it will be turned from bottom to top
 Z after the placement and it will be turned from top to bottom



Maximum size of logo cm² to keep classification EN 20471

Size	cm ²	cm
17	82	9x9
18	256	16x16
All others	600	24x24



How to keep classification ISO EN 11612

Labels, badges, retro-reflective materials, transfers, etc., which are applied to the outermost surface of the garment, with an area > 10 cm² shall be tested in ISO 15025, Procedure A.



Right side of trouser



Left side of trouser